



0.000 —  
 0.256 —  
 1.188 —  
 2.119 —  
 2.375 —

Method:

1. Cut out a square 2.375 x 2.375.
2. Scribe 2 diagonal lines cross-corner.
3. Using the center of these lines, scribe a circle 2.625 inches in diameter.
4. At the intersection of the diagonals and this circle (holes marked HZ), drill a hole (4 places) to clear a #8 screw (0.170" dia).
5. Using the center of the diagonal lines (hole marked HX), cut a hole 2.250 inches in diameter (2.250" tolerance +0.032 / -0.000)